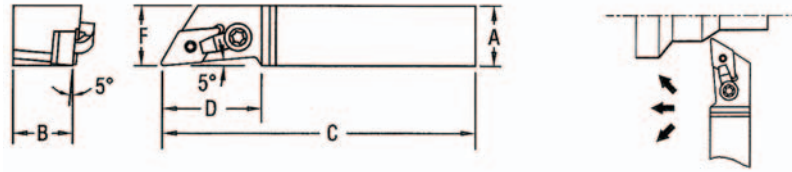




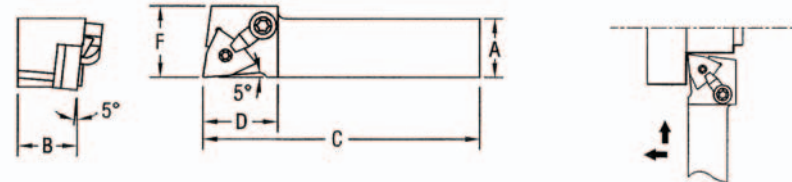
MDLN R/L-F
-5° Lead
Turning &
Facing



Insert Styles
DNMG
DNMP

Part Number	Dimensions (inches)						Components				EDP#	
	Insert Sizw	A	B	F	C	D	Lock Screw	Shim Seat	Clamp	Clamp Screw	Right Hand	Left Hand
MDLN R/L-F 10-3B	332	.625	.625	.625	4.500	1.20	NL-34L	DSN-322	CLI-7	XNS-36	-	-

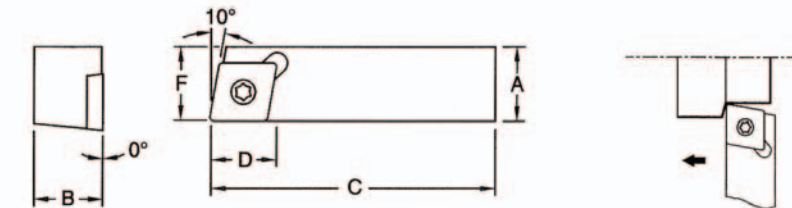
MWLN R/L-F
-5° Lead
Turning & Facing



Insert Styles
WNMG
WNMP

Part Number	Dimensions (inches)						Components				EDP#	
	Insert Size	A	B	F	C	D	Lock Screw	Shim Seat	Clamp	Clamp Screw	Right Hand	Left Hand
MWLN R/L-F 10-3B	332	.625	.625	.750	4.500	.75	NL-34L	IWSN-322	CLI-5	XNS-36	-	-

SCAC R/L
0° Lead
Turning



Insert Styles
CCGT
CCMT
CCMW

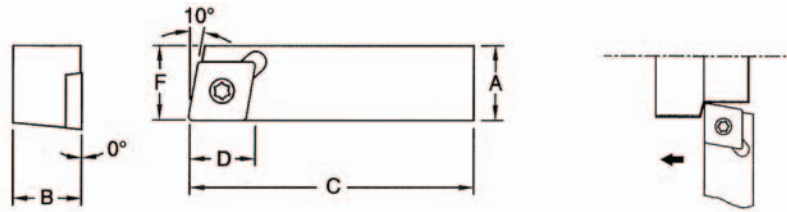
Part Number	Dimensions (inches)										EDP#	
	Insert Size	A	B	F	C	D	Lock Screw	Shim Seat	Shim Screw	Torx Wrench	Right Hand	Left Hand
SCAC R/L 05-2D	21.51	.312	.312	.312	6.000	.43	PT-542T	-	-	T-7 Torx Wrench	61028	61018
SCAC R/L 06-2D	21.51	.375	.375	.375	6.000	.43	PT-542T	-	-	T-7 Torx Wrench	61029	61019
SCAC R/L 08-3D	32.52	.500	.500	.500	6.000	.62	PT-544T	-	-	T-15 Torx Wrench	61030	61020
SCAC R/L 10-3B	32.52	.625	.625	.625	4.500	.47	PT-781T	XCCN-32.52	PT-776	T-15 Torx Wrench	-	61022
SCAC R/L 52-3Z	32.52	.625	.500	.625	3.250	.59	PT-544T	-	-	T-15 Torx Wrench	61036	61023

Metric

SCAC R/L 1010M-06Q	21.51	.394	.394	.394	5.906	.43	PT-542T	-	-	T-7 Torx Wrench	61031	61021
SCAC R/L 1212M-06Q	21.51	.472	.472	.472	59.06	.43	PT-542T	-	-	T-7 Torx Wrench	61033	61023

* Advanced Torx Plus® locking mechanism ** Clamp Set includes screw, clamp, and spring

SCLC R/L -5° Lead Turning & Facing

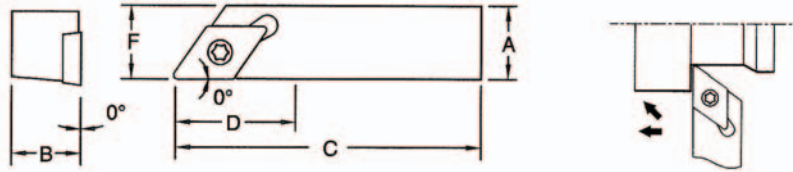


Insert Styles

- CCGT
- CCMT
- CCMW

Part Number	Dimensions (inches)										EDP#	
	Insert Size	A	B	F	C	D	Lock Screw	Shim Seat	Shim Screw	Torx Wrench	Right Hand	Left Hand
SCLC R/L-F 08-3D	32.52	.500	.500	.500	6.000	.61	PT-544T	-	-	T-15 Torx Wrench	61089	61066
SCLC R/L-F 10-3B	32.52	.625	.625	.625	4.500	.47	PT-781T	SCCN 32.52	PT-776	T-15 Torx Wrench	61091	61068
Metric												
SCLC R/L-F 1010M-06Q	21.51	.394	.394	.394	5.906	.43	PT-542T	-	-	T-7 Torx Wrench	61090	61067
SCLC R/L-F 1212M-06Q	21.51	.472	.472	.472	59.06	.43	PT-542T	-	-	T-7 Torx Wrench	61092	61096

SDACR R/L 0° Lead Turning & Profiling

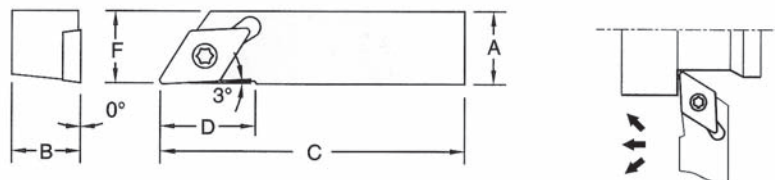


Insert Styles

- DCGT
- DCMT
- DCMW

Part Number	Dimensions (inches)										EDP#	
	Insert IC	A	B	F	C	D	Lock Screw	Shim Seat	Shim Screw	Torx Wrench	Right Hand	Left Hand
SDAC R/L 08-2D	21.51	.500	.500	.500	6.00	.62	PT-542T	-	-	T-7 Torx Wrench	61119	91113
SDAC R/L 10-3B	32.52	.625	.625	.625	4.500	.88	PT-781T	SDCN-32.52	PT-776	T-15 Torx Wrench	61121	61115

SDJCR R/L-F -3° Lead Turning & Profiling



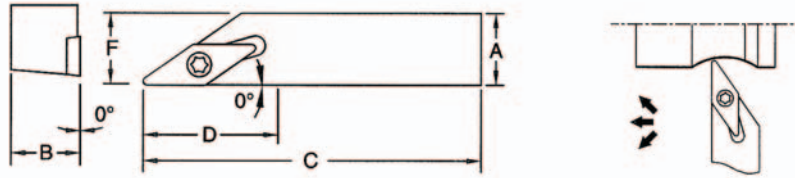
Insert Styles

- DCGT
- DCMT
- DCMW

Part Number	Dimensions (inches)										EDP#	
	Insert Size	A	B	F	C	D	Lock Screw	Shim Seat	Shim Screw	Torx Wrench	Right Hand	Left Hand
SDJC R/L-F 06-2D	21.51	.375	.375	.375	6.000	.62	PT-542T	-	-	T-7 Torx Wrench	61156	61138
SDJC R/L-F 08-2D	21.51	.500	.500	.500	5.998	.62	PT-542T	-	-	T-7 Torx Wrench	61157	61139



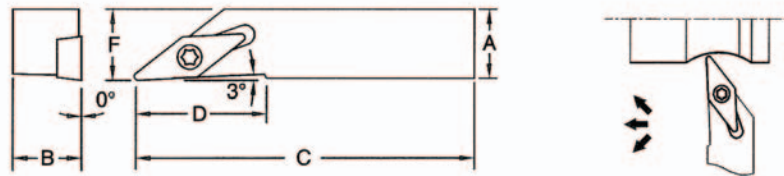
SVAB R/L
0° Lead
Turning & Profiling



Insert Styles
VBGT
VBMT
VBMW

Part Number	Dimensions (inches)										EDP#	
	Insert Size	A	B	F	C	D	Lock Screw	Shim Seat	Shim Screw	Torx Wrench	Right Hand	Left Hand
SVAB R/L 06-2D	221	.375	.375	.375	6.000	.87	PT-542T	-	-	T-7 Torx Wrench	61304	61298
SVAB R/L 08-2D	221	.500	.500	.500	6.000	.87	PT-542T	-	-	T-7 Torx Wrench	61305	61299
Metric												
SVAB R/L 1616K-16Q	332	.630	.630	.630	4.921	1.36	PT-542T	-	-	T-15 Torx Wrench	61309	61303

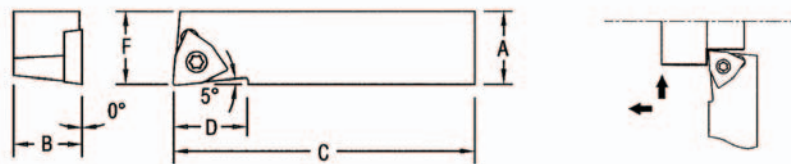
SVJB R/L-F
-3° Lead
Turning & Profiling



Insert Styles
VBGT
VBMT
VBMW

Part Number	Dimensions (inches)										EDP#	
	Insert Size	A	B	F	C	D	Lock Screw	Shim Seat	Shim Screw	Torx Wrench	Right Hand	Left Hand
SVJB R/L-F 06-2D	221	.375	.375	.375	6.00	.87	PT-542T	-	-	T-7 Torx Wrench	61320	61312
SVJB R/L-F 08-2D	221	.500	.500	.500	6.000	.87	PT-542T	-	-	T-7 Torx Wrench	61321	-
SVJB R/L-F 10-3B	332	.625	.625	.625	4.500	1.36	PT-544T	-	-	T-15 Torx Wrench	61323	61315
Metric												
SVJB R/L-F	332	.630	.630	.630	4.921	1.36	PT-542T	-	-	T-7 Torx Wrench	-	-

SWLC R/L-F
-5° Lead
Turning & Facing



Insert Styles
WCGT

Part Number	Dimensions (inches)										EDP#	
	Insert IC	A	B	F	C	D	Lock Screw	Shim Seat	Shim Screw	Torx Wrench	Right Hand	Left Hand
SWLC R/L-F 10-3B	32.52	.625	.625	.625	4.500	.473	PT-781T	WCCN-32.52	PT-76	T-15 Torx Wrench	61353	61343